

# sector 111

## The re-ENFORCER Installation Instructions

Rev. A

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Assembly Step

Tools/ Parts

Detailed Instructions

Picture/ Illustration

### READ FITTING INSTRUCTIONS IN FULL BEFORE INSTALLATION

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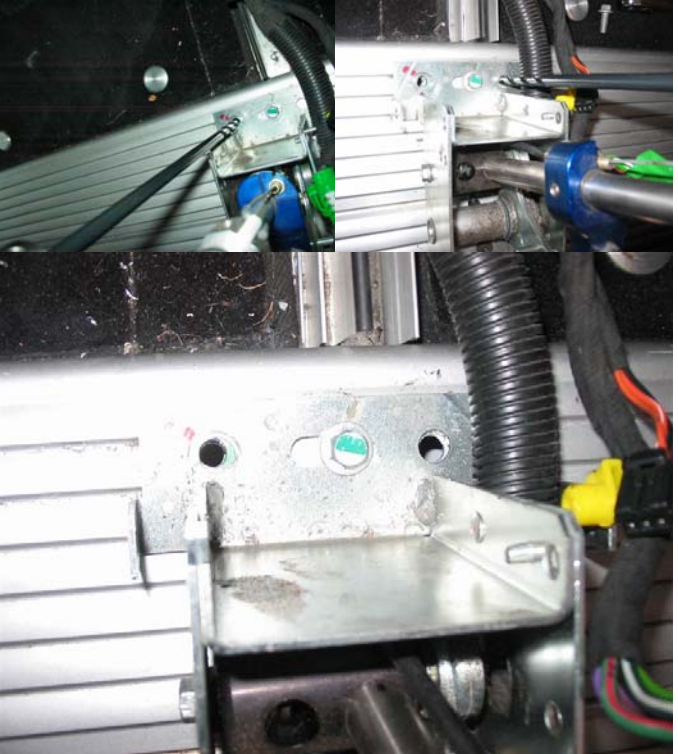
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1. Remove Center Console

- Allen Key
- Phillips Screw Driver

- a. Remove shift knob and parking brake handle.
- b. Pull parking brake lever up to its full and locked up right position.
- c. Remove 2 screws that hold on the small cubby on the back of the center console.
- d. Remove 2 screws on the front

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		<p>of the center console.</p> <p>e. Unplug the hazard light switch, power door lock switch, 12-volt power supply, and traction control switch if present.</p> <p>f. Put shifter in 3<sup>rd</sup> gear position and carefully lift out the center console. It may be necessary to pull the emergency brake farther up or adjust to allow the lever to travel farther up.</p>	
<p>2. Remove Left Shifter Housing Bolt</p>	<ul style="list-style-type: none"> <li>• Ratchet</li> <li>• Socket</li> <li>• Extension</li> </ul>	<p>a. Remove the bolt on the left of the shifter housing, but leave the center bolt in place.</p>	

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<p>3. Drill 2 Holes for re-ENFORCER Bolts</p>	<ul style="list-style-type: none"> <li>• Drill</li> <li>• Supplied Drill Bit</li> </ul>	<ol style="list-style-type: none"> <li>a. Use the supplied long drill bit and drill the far left hole directly through the threaded area and through the bottom of the car.</li> <li>b. Repeat this for the far right hole.</li> <li>c. Be sure to keep the drill straight up and down as you drill.</li> </ol>	
<p>4. Fit Aluminum Under-plate to Bottom of Car</p>	<ul style="list-style-type: none"> <li>• Sealer</li> </ul>	<ol style="list-style-type: none"> <li>a. Take the supplied aluminum plate and test fit.</li> <li>b. Apply a small amount of sealer to the side of the plate that comes in contact with the car and put the plate back in place.</li> </ol>	

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<p>5. Bolt Under-plate in Place</p>	<ul style="list-style-type: none"> <li>• Sealer</li> <li>• 8mm Allen Wrench</li> <li>• Ratchet</li> <li>• Socket</li> </ul>	<ol style="list-style-type: none"> <li>a. Apply a small amount of sealer to one side of each large washers.</li> <li>b. Place the large washers on the aluminum plate so that the holes from the washers line up with the holes you drilled in step 3.</li> <li>c. Insert 8mm button head cap screws from the bottom up, through the large washers, then through the aluminum under-plate, through the chassis and into the drivers compartment.</li> <li>d. Place the flat washers and nylock nuts onto the button head cap screws and tighten.</li> <li>e. Be sure not to over tighten bolts as the floor structure will collapse.</li> </ol>	
<p>6. Re-install Center Console</p>		<ol style="list-style-type: none"> <li>a. Reverse the step 1 to re-install your center console.</li> </ol>	