

sector 111

transELIXIR	Rev. A	Page 1 of 1
Instructions	Tools/ Parts	Picture/ Illustration


READ FITTING INSTRUCTIONS IN FULL BEFORE INSTALLATION

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<ol style="list-style-type: none"> 1. Confirm the following items are in your kit. <ul style="list-style-type: none"> o 2 quarts GM synchronesh o 3 quarts Redline MT-90 o <u>This kit contains enough for two fluid changes</u> 	<p>Tools needed for this install:</p> <ul style="list-style-type: none"> o Drain pan o Gear oil pump o 8mm Socket o 13mm Socket or 5mm Allen (under tray center bolts) o 24mm socket o 17mm socket o Ratchet 	
<ol style="list-style-type: none"> 2. Remove undertray 3. Place Drain pan under transmission and remove drain plug 4. When drained replace Drain plug 	<ul style="list-style-type: none"> o 13mm Socket or 5mm Allen (under tray center bolts) o 8mm Socket o Drain pan o 24mm socket o Ratchet 	
<ol style="list-style-type: none"> 5. Remove Fill plug 6. Install Pump on Synchronesh bottle and pump into transmission 7. When empty use pump and pump 1.5 quarts of MT-90 <ul style="list-style-type: none"> o Transmission will take less then 1.5qts of MT-90. It is full when oil begins to pour from fill hole 8. Reinstall fill plug 9. Reinstall under tray 	<ul style="list-style-type: none"> o Gear oil pump o 8mm Socket o 13mm Socket or 5mm Allen (under tray center bolts) o 17mm socket o Ratchet 	