

sector 111

LIDbone Instructions

Rev. A

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Assembly Step

Tools/ Parts

Detailed Instructions

READ FITTING INSTRUCTIONS IN FULL BEFORE INSTALLATION

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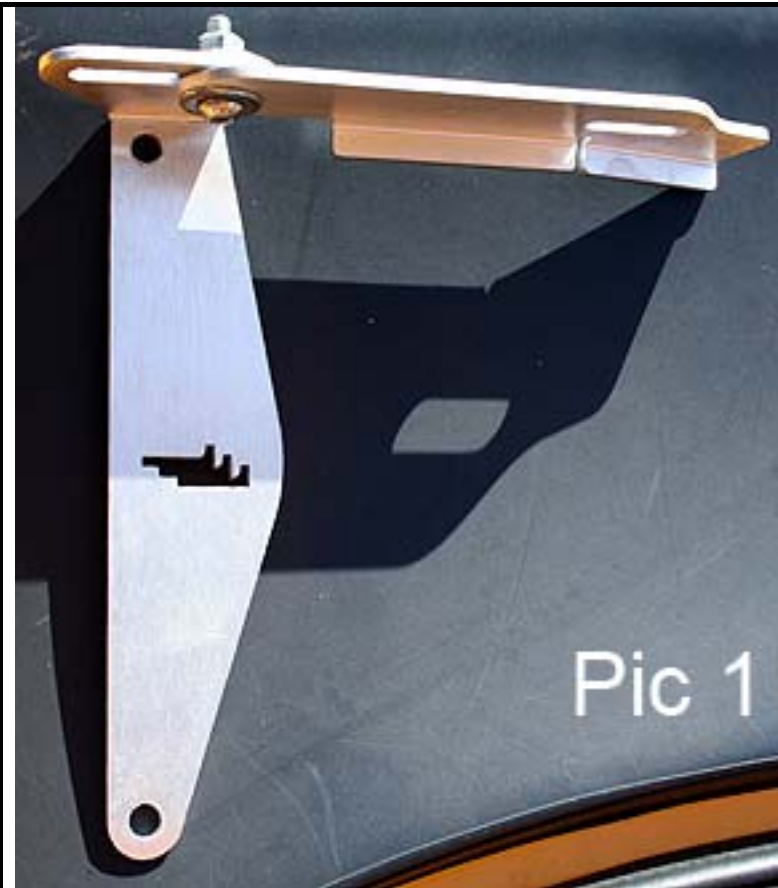
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Assembly Step	Tools/ Parts	Detailed Instructions
1. Create LIDbone Assembly	<ul style="list-style-type: none"> • 4 Aluminum LIDbone Components • 2 Long Bolts • 1 Short Bolt • 3 Lock Nuts • 6 Large Washers • 4mm Allen Wrench • 10mm Socket and Ratchet • 10mm Wrench 	<ol style="list-style-type: none"> a. Bolt component 1 and 2 together as shown in Pic 1, using 1 long bolt, 2 large washers, and 1 lock nut. b. Bolt component 3 to the assembly as shown in Pic 2 using 1 long bolt, 2 large washers, and 1 lock nut. c. Bolt component 4 to the assembly as shown in Pic 3 using 1 short bolt 2 large washers and 1 lock nut. d. *IMPORTANT* DO NOT over tighten bolts. The lock nuts will stay in place with out tightening. Leave between 1/8th and 1/16th inch gap between LIDbone components when bolted together. <p>Use Pic 4-6 for additional reference in creating LIDbone assembly.</p>
2. Install LIDbone Assembly	<ul style="list-style-type: none"> • LIDbone Assembly • 2 Small Washers • 5mm Allen Wrench • 10mm Socket and Ratchet 	<ol style="list-style-type: none"> a. Open trunk lid and hold in place with factory prop. b. Remove 2 leftmost intake manifold cover bolts. (Pic 7) c. Install Aluminum LIDbone component 1 as shown using 2 small washers as spacers between LIDbone and intake manifold cover. (Pic 7) d. Be sure to use medium strength Lock Tight. e. Under engine lid, remove 2 10mm nuts. (Pic 8) f. Install component 4 as shown and re-install nuts using medium strength Lock Tight. (Pic 8) g. Remove old engine lid prop and enjoy. (Pic 9)

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Tools/ Parts

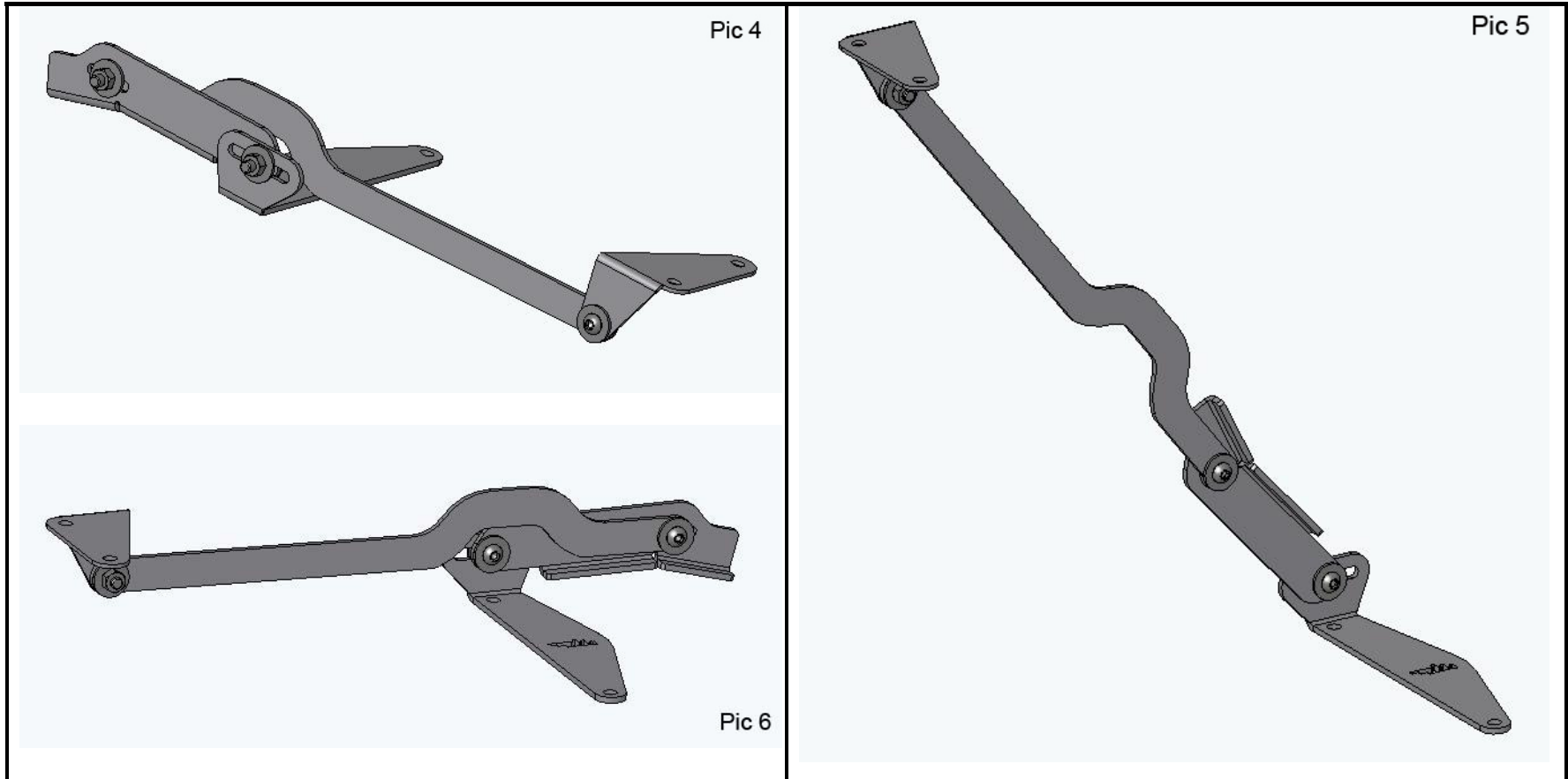
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